



London Gateway - M1 Service Area Hotel

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Contractor
 Bovis Lend Lease Limited

Caunton completed the erection of the structural steelwork for the London Gateway Hotel at the M1 motorway Scratchwood Service Area.

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Architect
 JWA Architects

The structure itself comprised of a three and four storey steel frame comprising of 400 tonnes of hot rolled sections, which were painted off-site with an intumescent paint system. The contract also required Caunton to supply and erect metal decking and metal staircases and to place and finish grout concrete floor slabs, in parallel with the installation of pre-fabricated bathroom units.

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Engineer
 Baxter Glaysher & Co

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Steel Tonnage
 400 tonnes

The photograph was taken during the erection phase, which indicated the degree to which off-steel erection methods were taking place – in this case by means of mobile elevating platforms, commonly known as cherry-pickers.